

Use of uncertainty for compliance assessment

Principles of the Eurachem/CITAC Guide

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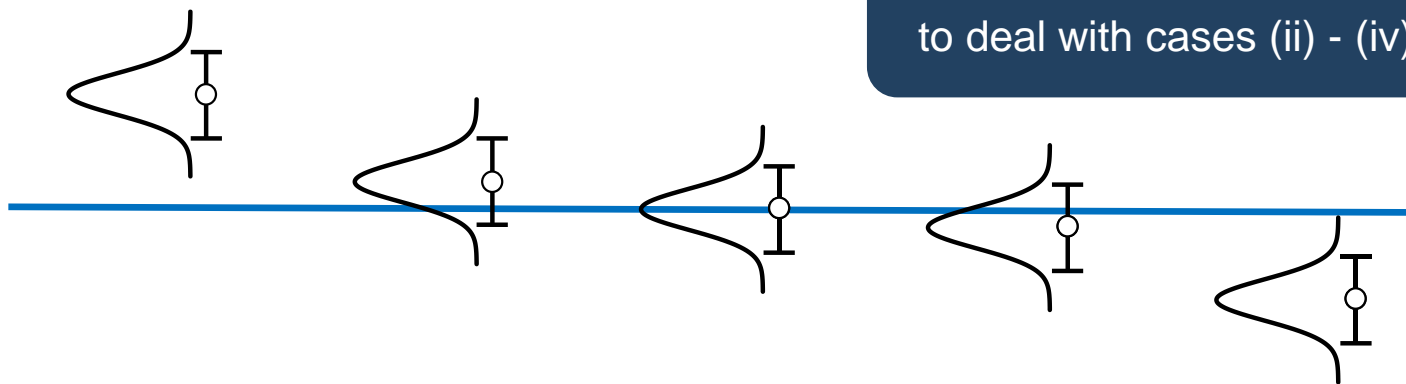
Introduction



- Many analyses carried out to check compliance with a specification or regulation
- Necessary to take into account the measurement uncertainty when assessing compliance
- How can this be done?

Basic guidance

Upper
control
limit



Need additional information
to deal with cases (ii) - (iv)

(i)
Measured value
above limit:
limit outside
uncertainty
interval

(ii)
Measured value
above limit;
limit within
uncertainty
interval

(iii)
Measured value
at limit;
limit within
uncertainty
interval

(iv)
Measured value
below limit;
limit within
uncertainty
interval

(v)
Measured value
below limit;
limit outside
uncertainty
interval

**Consistent
decisions
need rules**



Required information



ASME B89.7.3.1-2001 and similar guidance

- A specification giving upper and/or lower permitted limits
- A decision rule that describes how the uncertainty will be taken into account
- The limit(s) of the acceptance or rejection zone (i.e. the range of results), derived from the measurement result and a stated uncertainty

ISO/IEC 17025:2017



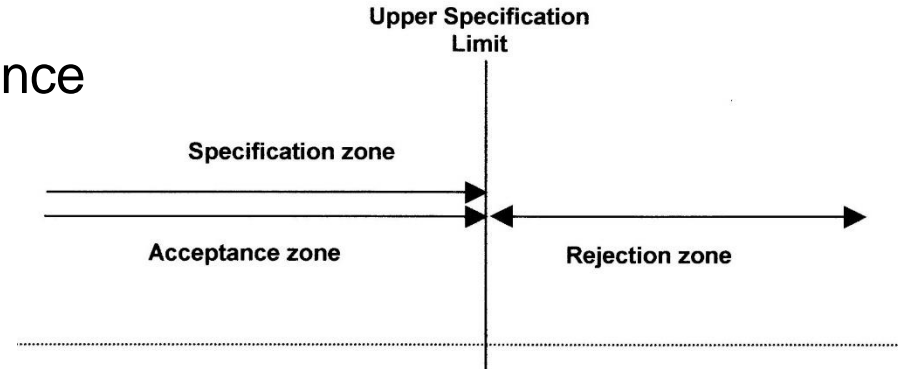
- Decision rule:
 - “rule that describes how measurement uncertainty is accounted for when stating conformity with a specified requirement”
- §7.1.3: “When the customer requests a statement of conformity...the decision rule shall be clearly defined.”

Example of a decision rule

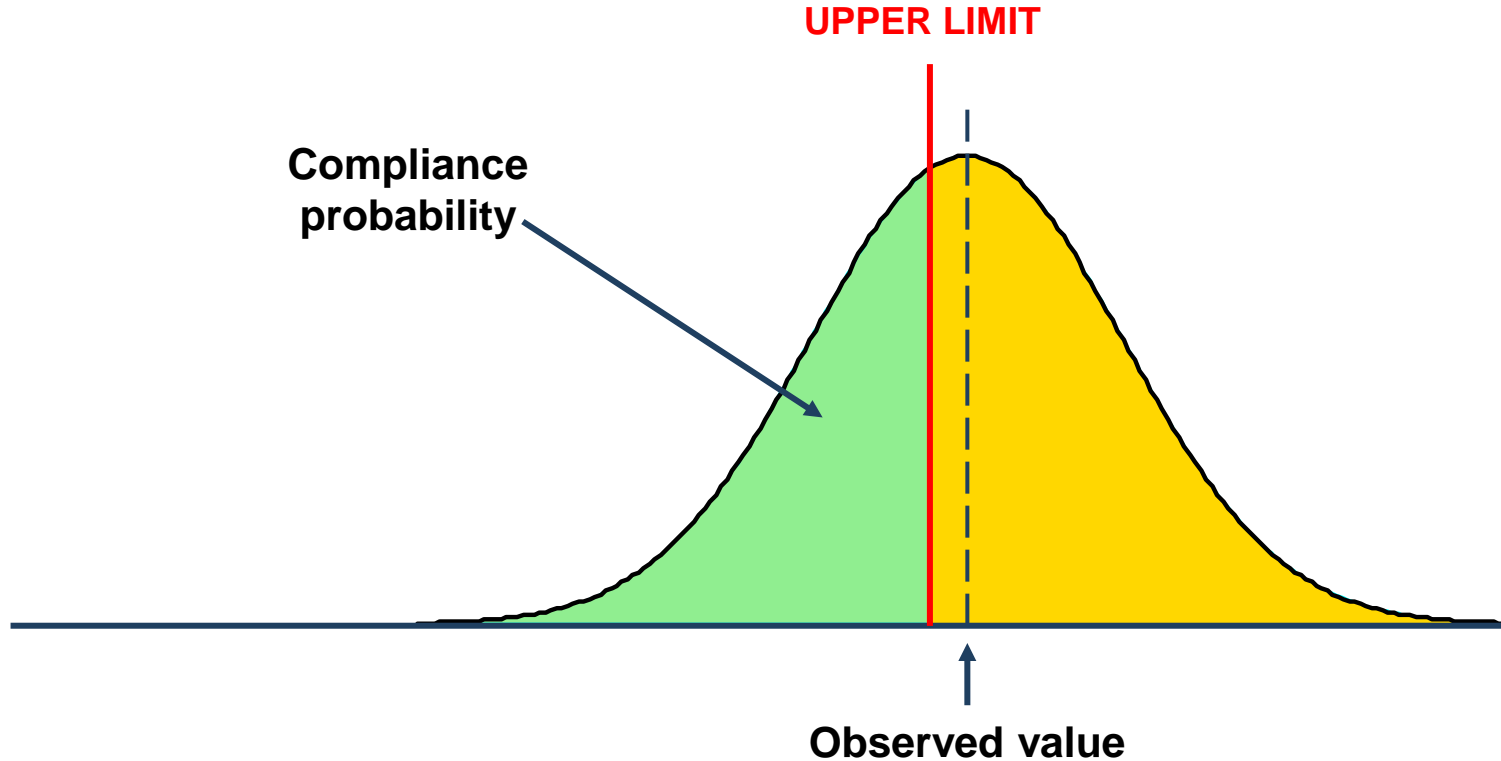
- A result equal to or above the upper limit implies non-compliance
 - result below the limit implies compliance

“Simple acceptance”

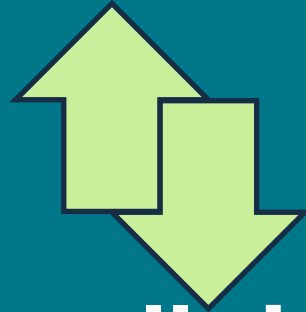
Also called
“shared risk”



Probability of compliance



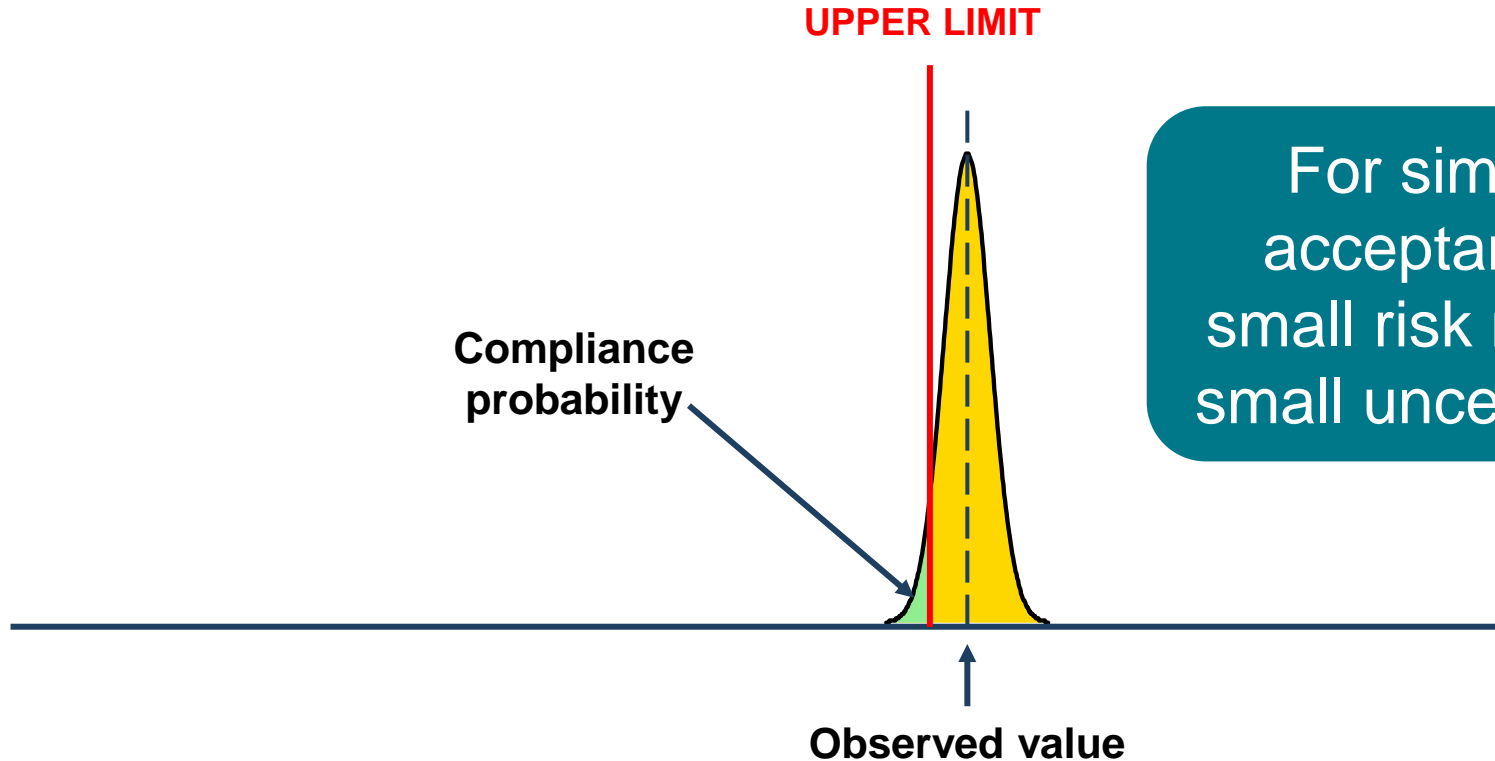
Small uncertainty



Small risk



Probability of compliance

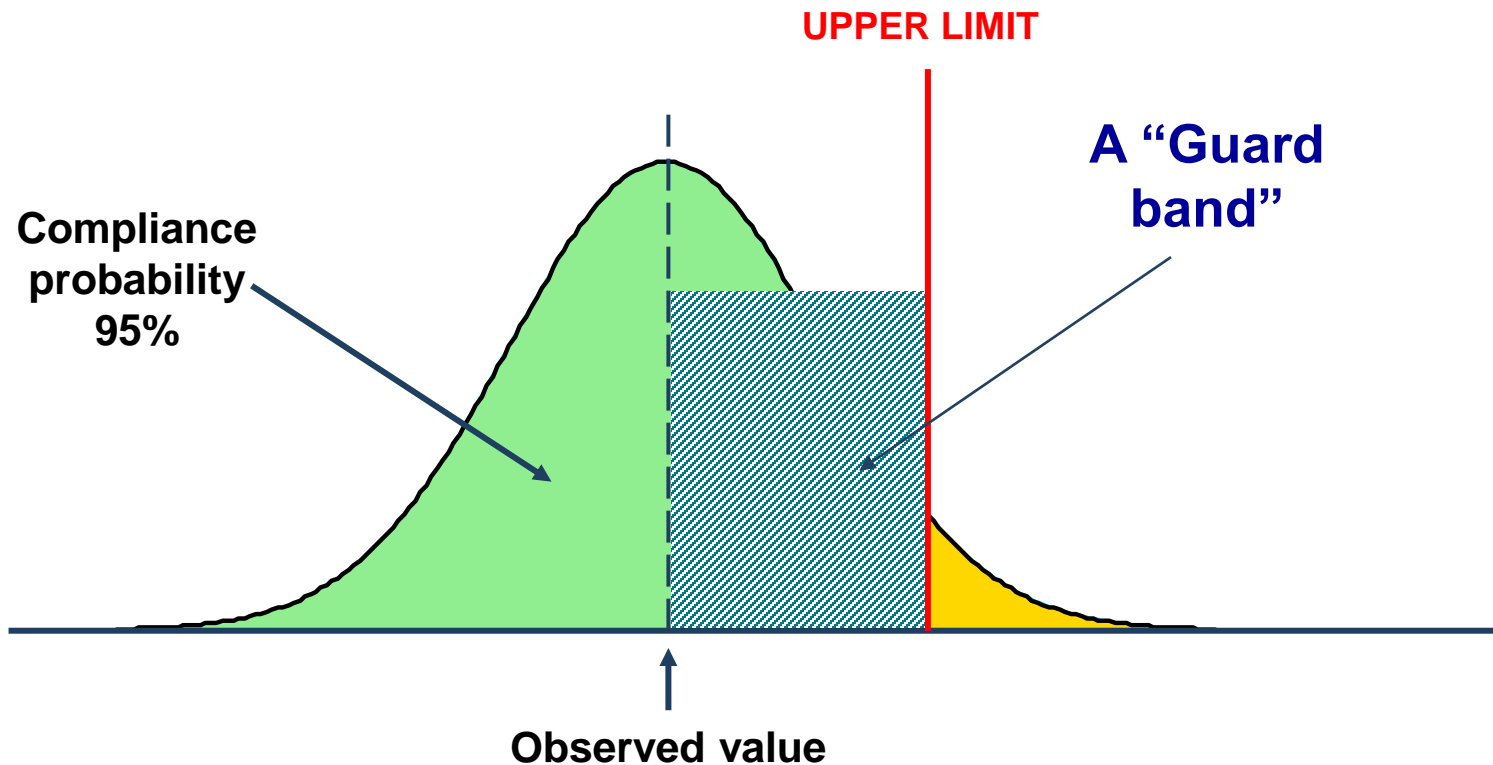


For simple acceptance, small risk needs small uncertainty

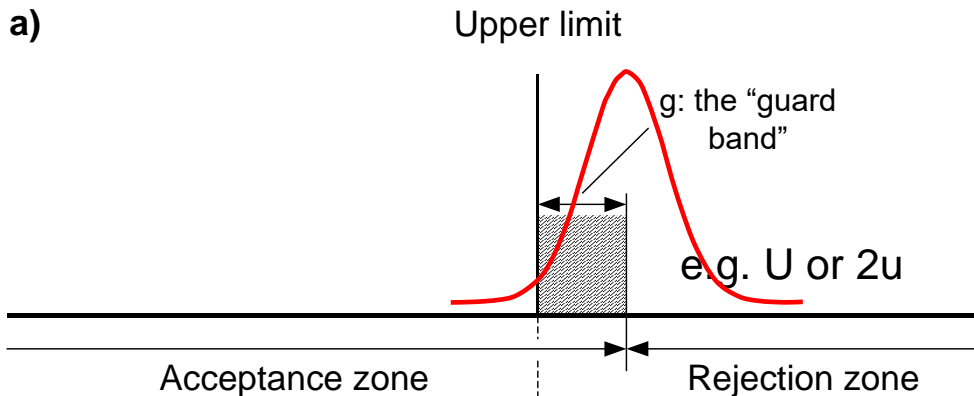
**Decision rules can
control probabilities of
false decisions**



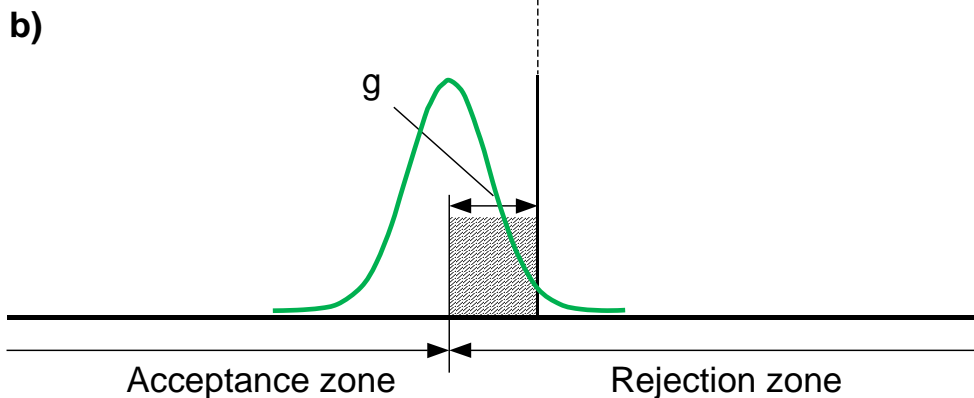
Probability of compliance



Decision rules & guard bands



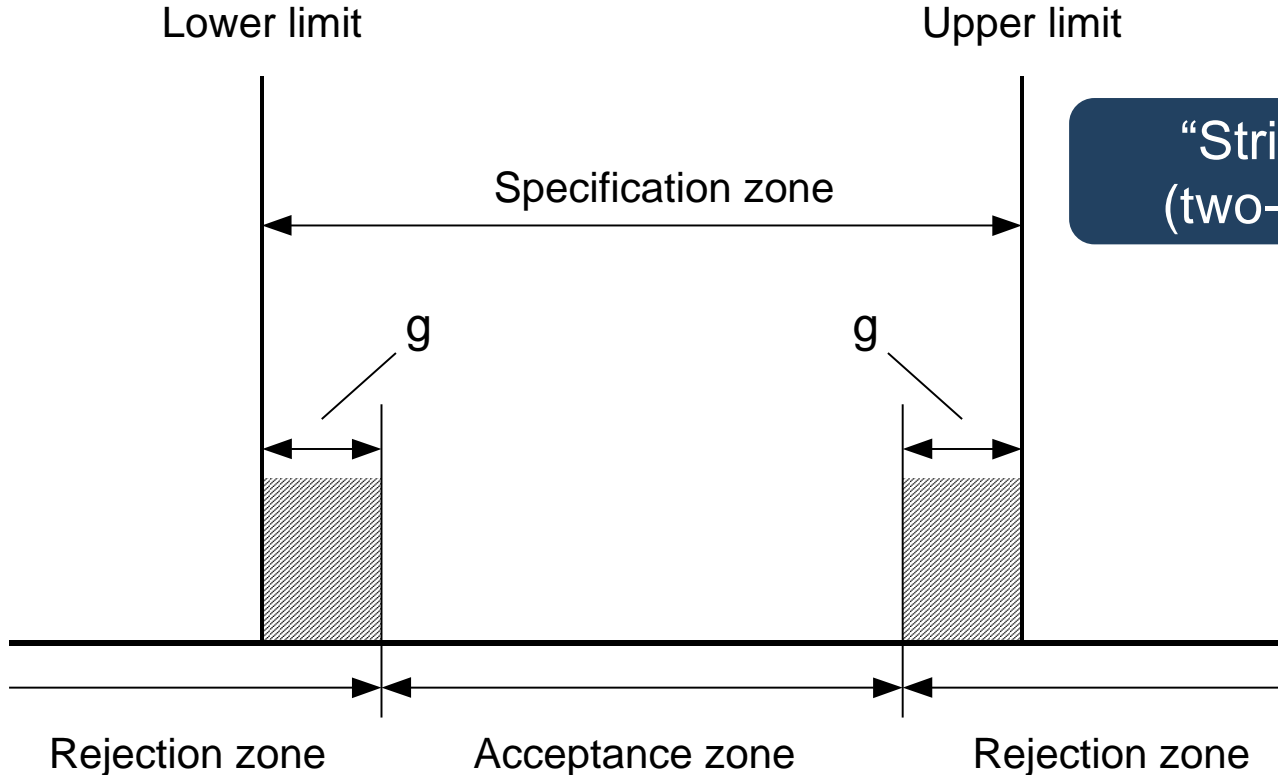
"Relaxed acceptance"
(test for *non-conformity*)



"Stringent acceptance"

ILAC G-8 default

Decision rules & guard bands



“Stringent acceptance”
(two-sided specification)

Decision rules & guard bands



- Clear method of determining the location of acceptance and rejection zones
- Minimum acceptable level of the probability that the value of the measurand lies within the specification limits
- Procedure for dealing with repeated measurements and outliers

Additional technical problems

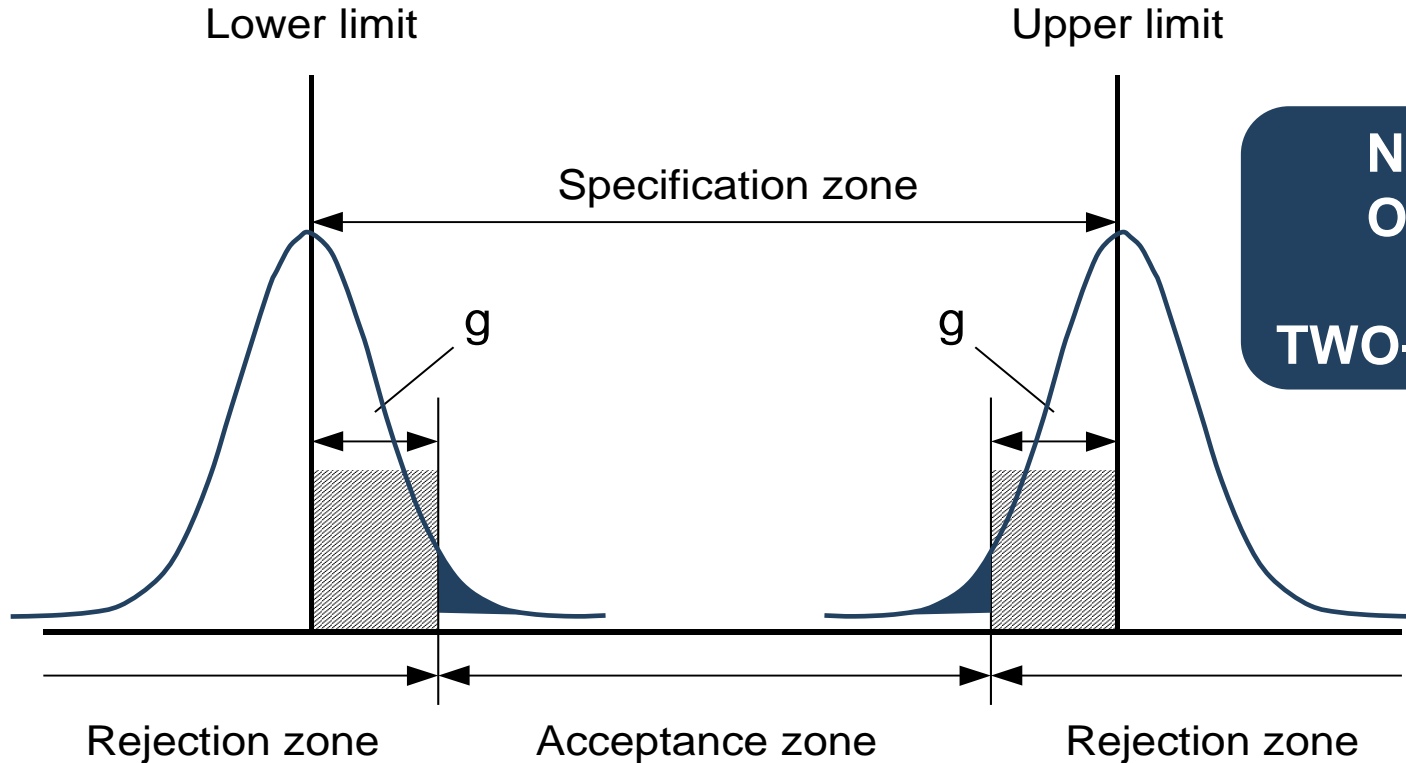


Other technical issues



- Relative uncertainty (uncertainty as % of value)
 - Affects guard band – set for limit, not for measurement result
- Asymmetry
 - May require special consideration
- Inconclusive results
 - Can be accommodated in the decision rule
- Setting coverage factor k

Choosing k : k for 2-sided intervals



**Note use of
ONE-sided t
for
TWO-sided interval**

Summary



Assessment of compliance requires:

- a) a measurement result and a stated uncertainty
- b) a specification giving the upper and/or lower permitted limits of the characteristics (measurands) being controlled
- c) a decision rule that describes how the measurement uncertainty will be taken into account
- d) a reference to the decision rules used when reporting on compliance

Further reading



Use of uncertainty information in compliance assessment

Eurachem/CITAC Guide

www.eurachem.org