

# Use of uncertainty for compliance assessment

## Principles of the Eurachem/CITAC Guide

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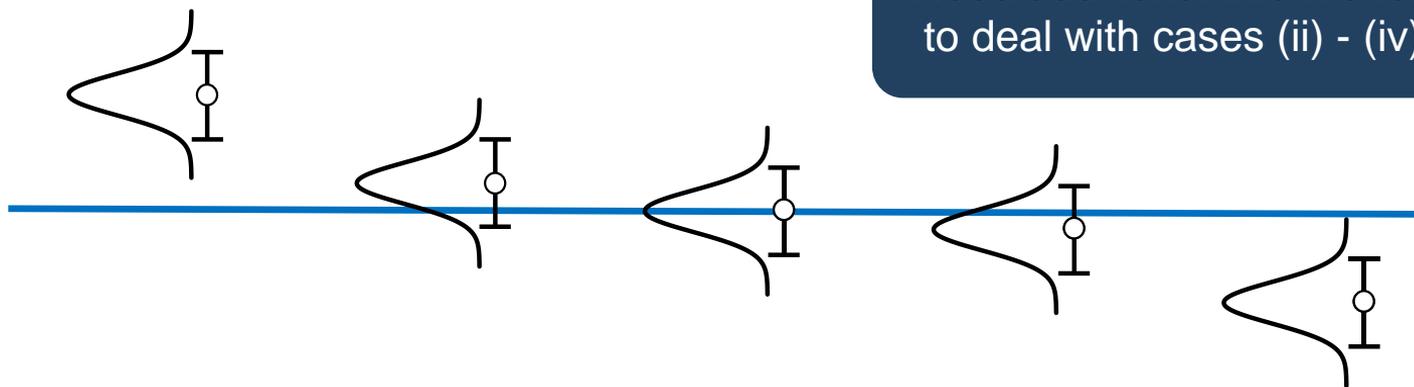
# Introduction



- Many analyses carried out to check compliance with a specification or regulation
- Necessary to take into account the measurement uncertainty when assessing compliance
- How can this be done?

# Basic guidance

Upper  
control  
limit



Need additional information  
to deal with cases (ii) - (iv)

( i )  
Measured value  
above limit:  
limit outside  
uncertainty  
interval

( ii )  
Measured value  
above limit;  
limit within  
uncertainty  
interval

( iii )  
Measured value  
at limit;  
limit within  
uncertainty  
interval

( iv )  
Measured value  
below limit;  
limit within  
uncertainty  
interval

( v )  
Measured value  
below limit;  
limit outside  
uncertainty  
interval

**Consistent  
decisions  
need rules**



# Required information



ASME B89.7.3.1-2001 and similar guidance

- A specification giving upper and/or lower permitted limits
- A decision rule that describes how the uncertainty will be taken into account
- The limit(s) of the acceptance or rejection zone (i.e. the range of results), derived from the measurement result and a stated uncertainty

# ISO/IEC 17025:2017



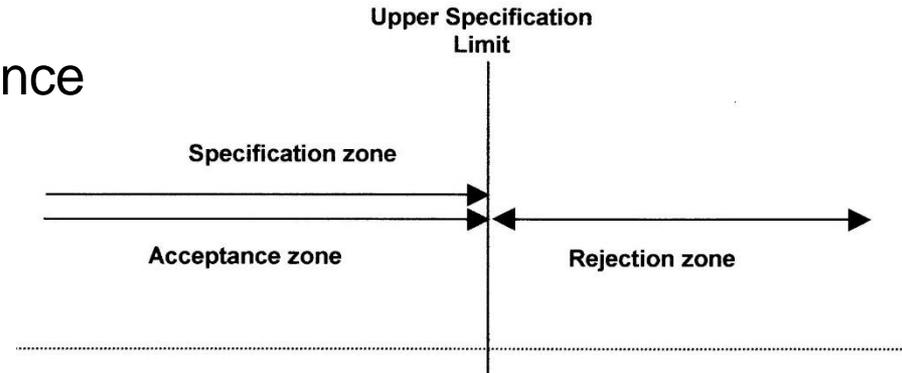
- Decision rule:
  - “rule that describes how measurement uncertainty is accounted for when stating conformity with a specified requirement”
- §7.1.3: “When the customer requests a statement of conformity...the decision rule shall be clearly defined.”

# Example of a decision rule

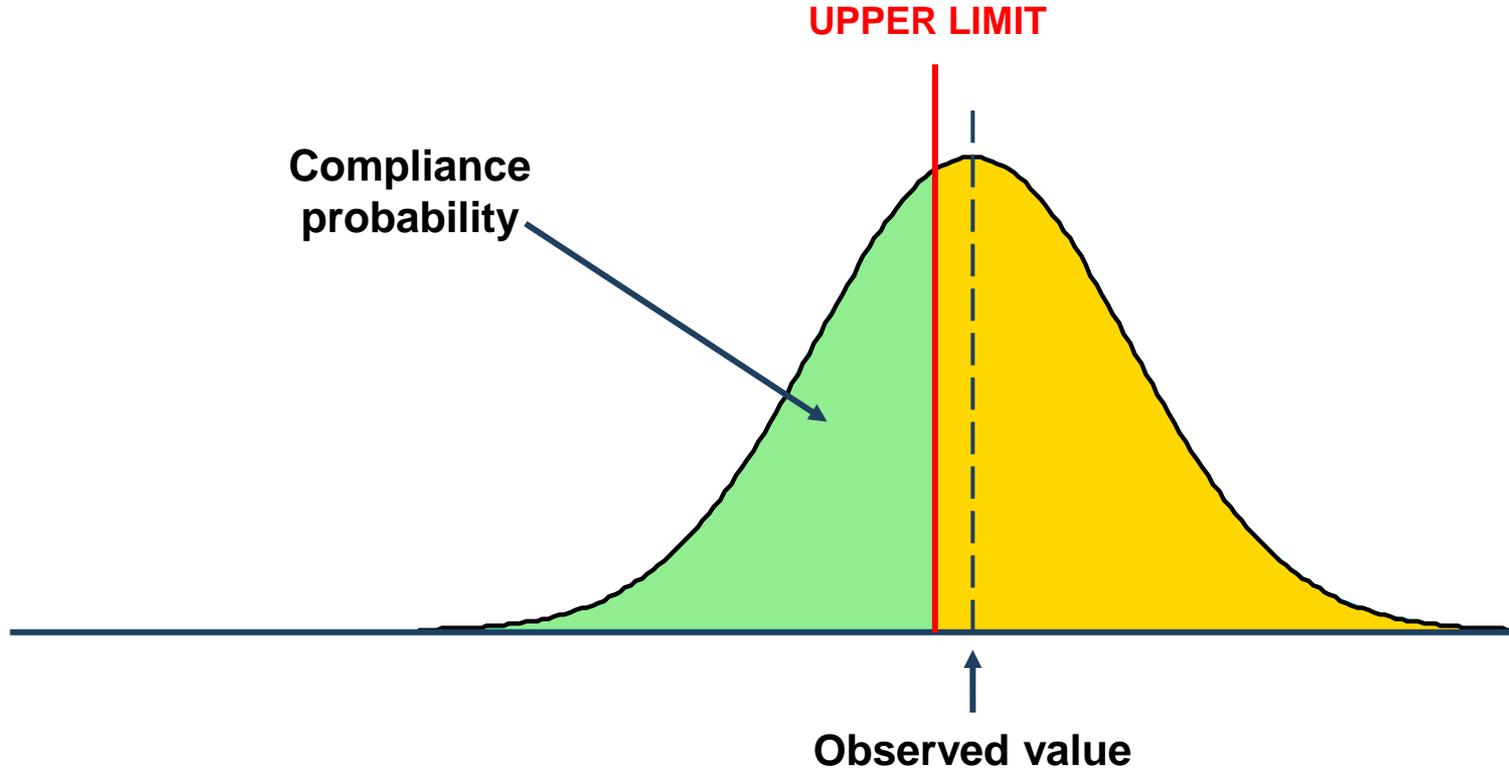
- A result equal to or above the upper limit implies non-compliance
  - result below the limit implies compliance

“Simple acceptance”

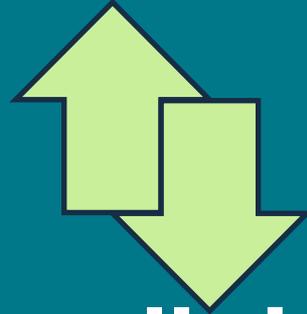
Also called  
“shared risk”



# Probability of compliance



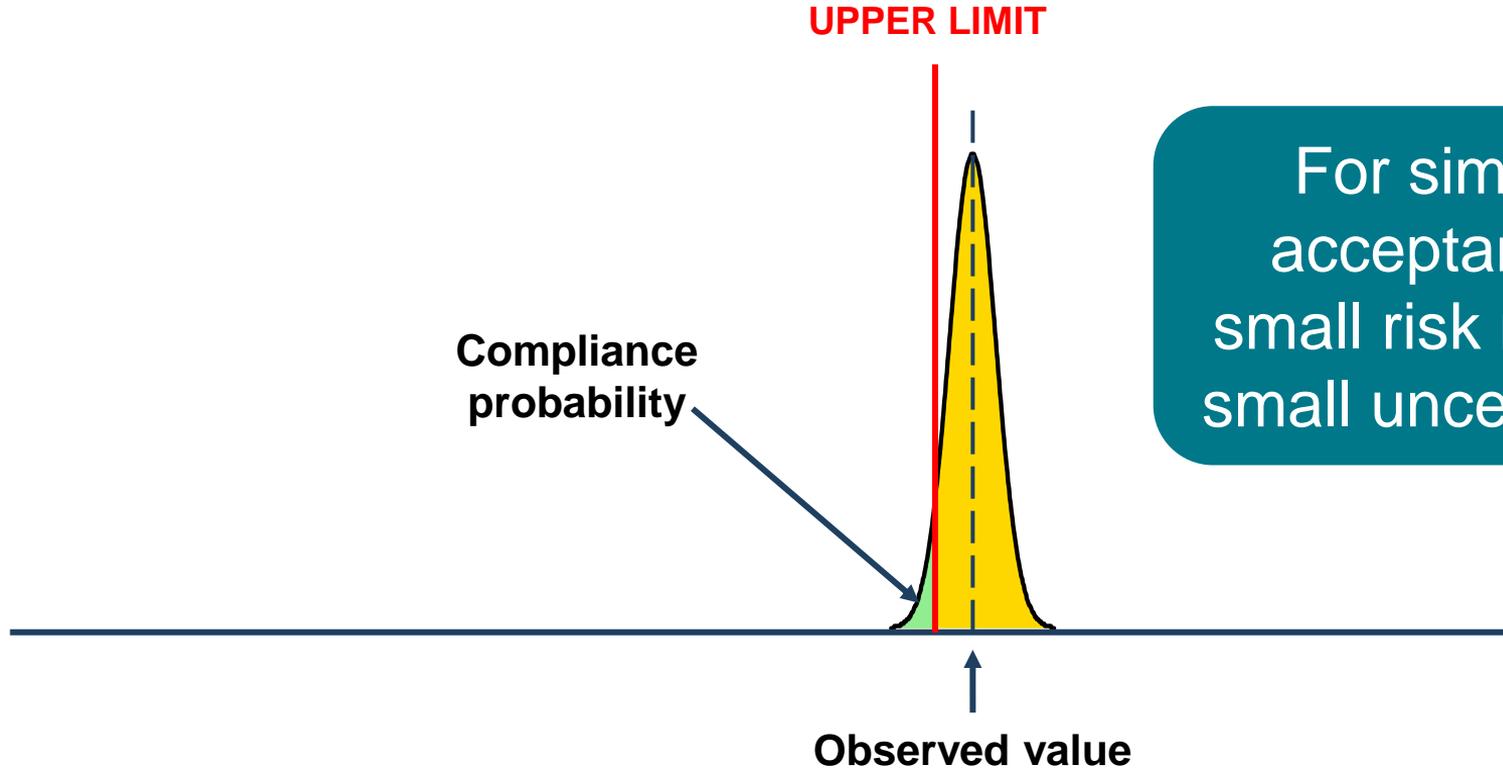
# Small uncertainty



# Small risk



# Probability of compliance

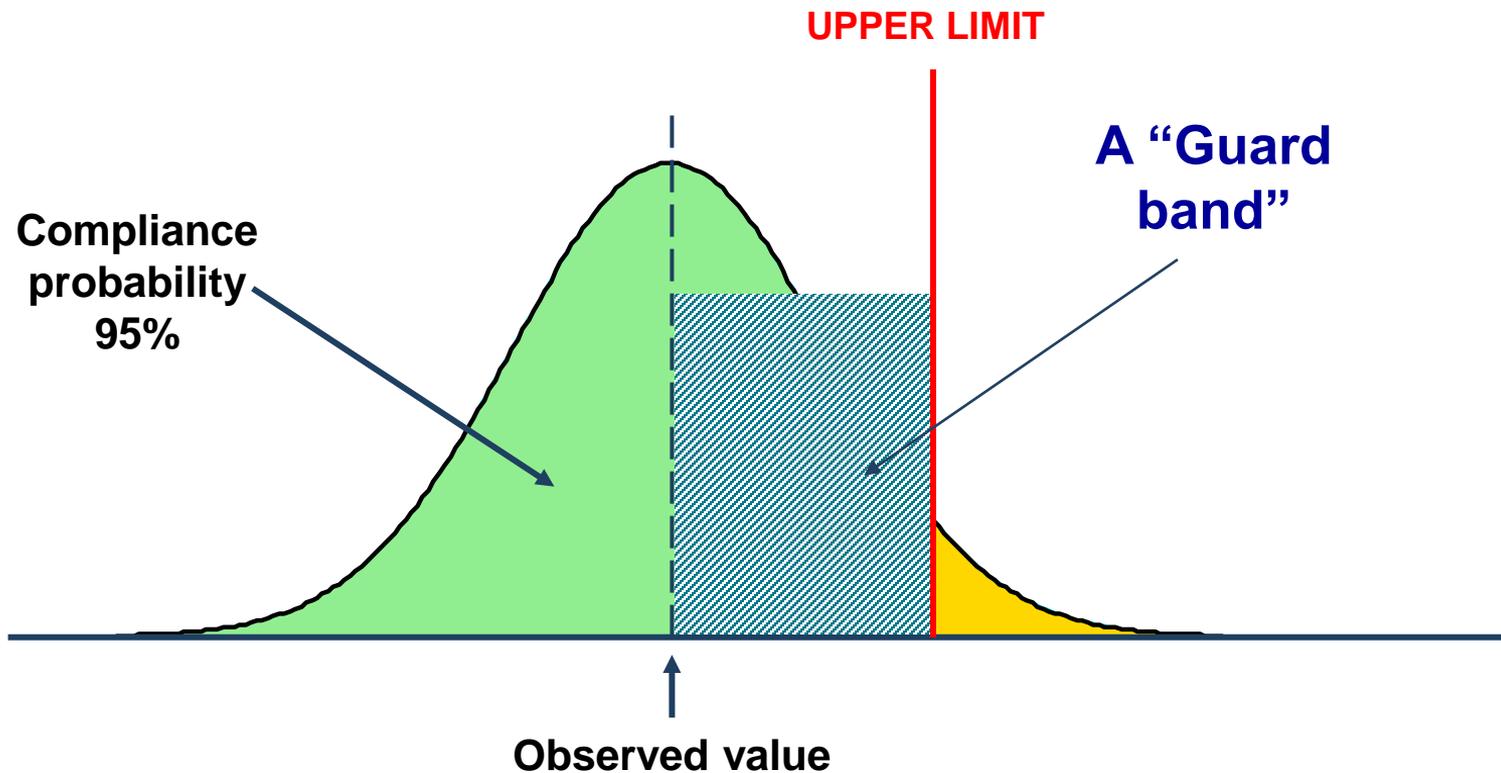


For simple acceptance, small risk needs small uncertainty

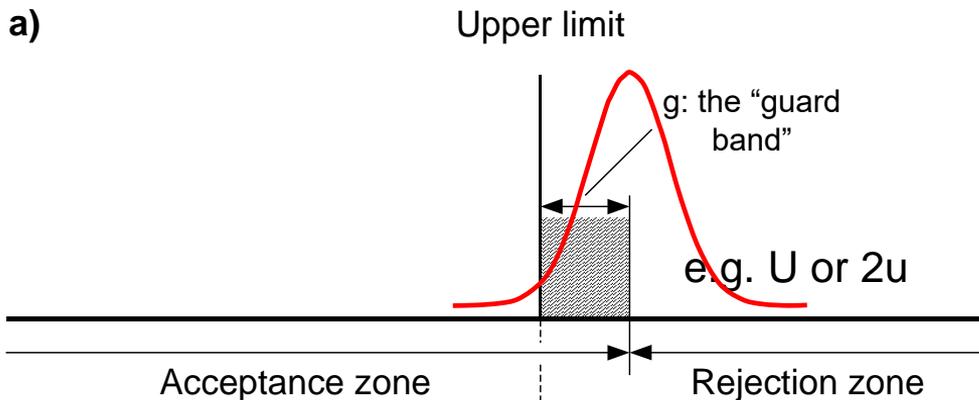
**Decision rules can  
control probabilities of  
false decisions**



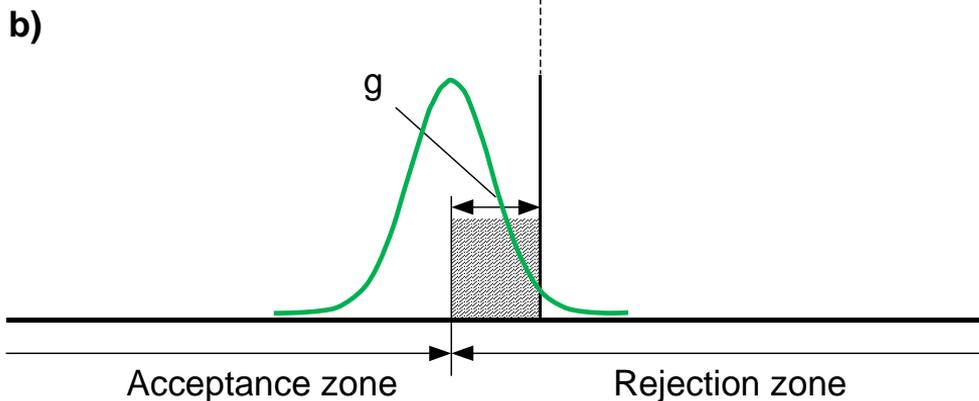
# Probability of compliance



# Decision rules & guard bands



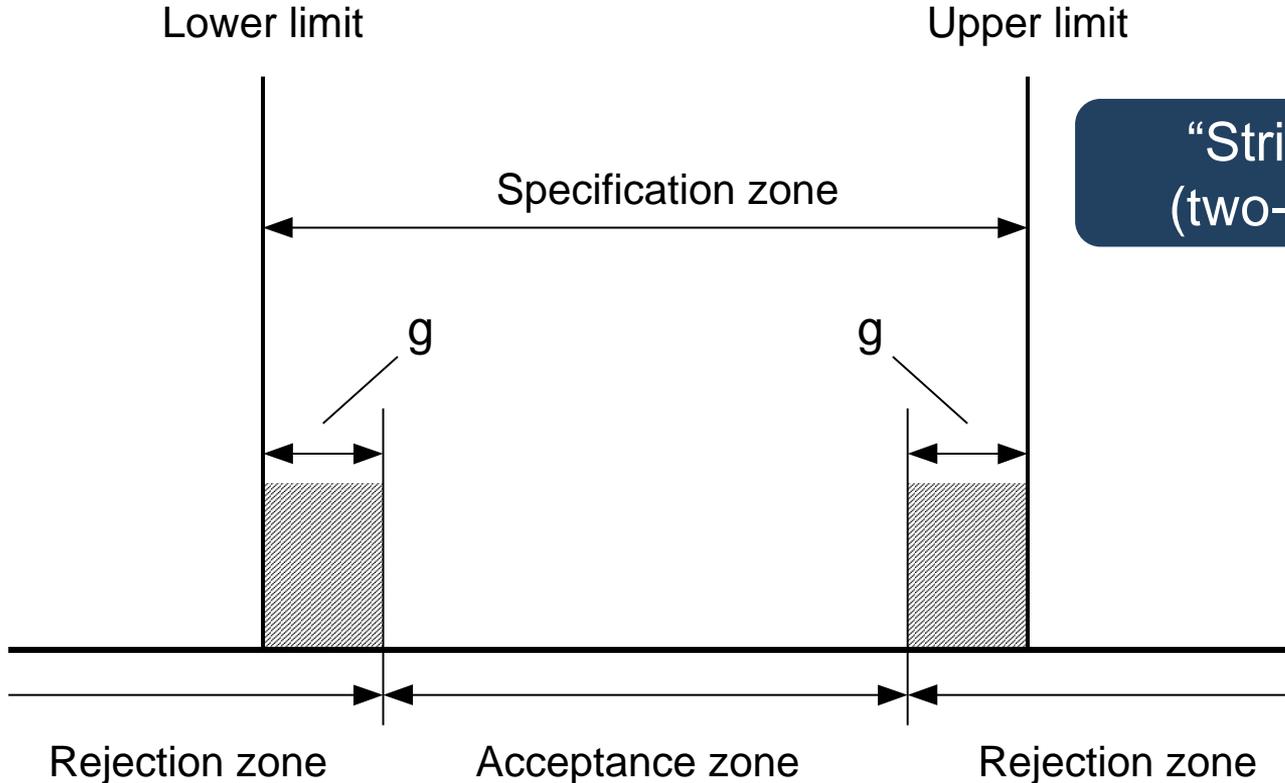
"Relaxed acceptance"  
(test for *non-conformity*)



"Stringent acceptance"

ILAC G-8 default

# Decision rules & guard bands



“Stringent acceptance”  
(two-sided specification)

# Decision rules & guard bands



- Clear method of determining the location of acceptance and rejection zones
- Minimum acceptable level of the probability that the value of the measurand lies within the specification limits
- Procedure for dealing with repeated measurements and outliers

# Additional technical problems

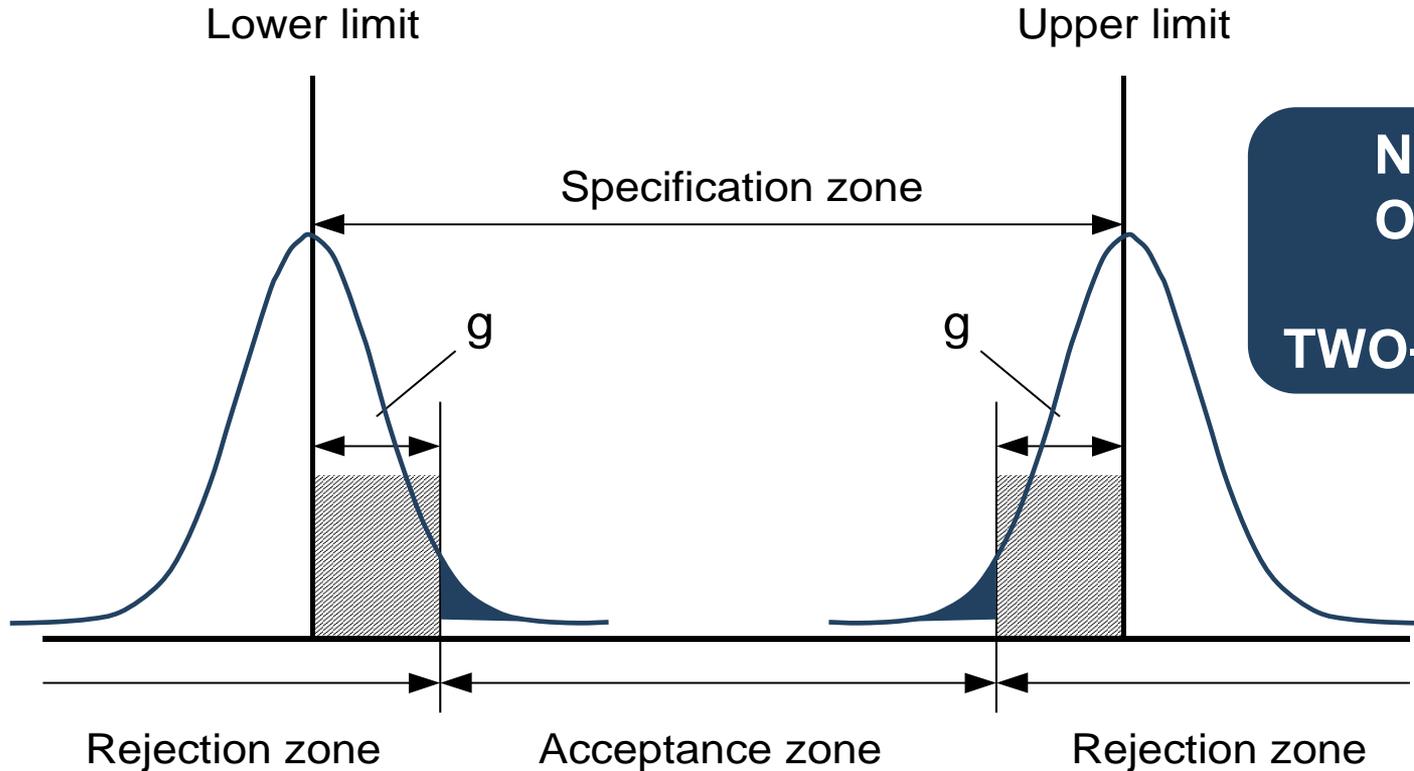


# Other technical issues



- Relative uncertainty (uncertainty as % of value)
  - Affects guard band – set for limit, not for measurement result
- Asymmetry
  - May require special consideration
- Inconclusive results
  - Can be accommodated in the decision rule
- Setting coverage factor  $k$

# Choosing $k$ : $k$ for 2-sided intervals



**Note use of  
ONE-sided  $t$   
for  
TWO-sided interval**

# Summary



## Assessment of compliance requires:

- a) a measurement result and a stated uncertainty
- b) a specification giving the upper and/or lower permitted limits of the characteristics (measurands) being controlled
- c) a decision rule that describes how the measurement uncertainty will be taken into account
- d) a reference to the decision rules used when reporting on compliance

# Further reading



## Use of uncertainty information in compliance assessment

**Eurachem/CITAC Guide**

**[www.eurachem.org](http://www.eurachem.org)**